



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200
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D4635-043
Job Sheet 186132



Part No: D4635-043

Job Qty: 1 pcs

Part Name: Aft Ceiling Panel Assembly, LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/12/18

Job Tracking No:

Due Date: 12/7/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV F SHEETS 5,6 IPP Rev. A 12/08/09 New Issue DL IPP Rev B 12/11/08 Doc Release DL IPP Rev. C
Dwg. Update 13/07/09 DL ver: DD IPP Rev D Dwg Update 13/12/09 DL Ipp Rev. E Dwg Update 14/01/09 DL
IPP Rev. F Dwg. Update 15/01/27 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	12/7/18	12/7/18	0.00	1.00	Small Fab - 1		DAS 58 9-89 MAR 13 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	1 pcs	12/7/18	12/7/18	0.00	0.00	QC 5 - 10		DAS 40 9-89 APR 08 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	1 pcs	12/7/18	12/7/18	0.00	0.00	Packaging 3 - 1 - B4B		DAS 46 9-89 APR 15 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		

Packaging 3 - 6 - B4B	
Packaging 3 - 7 - B4B	
Packaging 3 - 8 - B4B	
Packaging 3 - 9 - B4B	
Packaging 3 - 10 - B4B	
Packaging 3 - 11 - B4B	
Packaging 3 - 12 - B4B	
Packaging 3 - 13 - B4B	
Packaging 3 - 14 - B4B	
Packaging 3 - 15 - B4B	
Packaging 3 - 16 - B4B	
Packaging 3 - 17 - B4B	
Packaging 3 - 18 - B4B	
Packaging 3 - 19 - B4B	
Packaging 3 - 20 - B4B	
Packaging 3 - 21 - B4B	
Packaging 3 - 22 - B4B	
Packaging 3 - 23 - B4B	
Packaging 3 - 24 - B4B	
Packaging 3 - 25 - B4B	
Packaging 3 - 26 - B4B	
Packaging 3 - 27 - B4B	
Packaging 3 - 28 - B4B	
Packaging 3 - 29 - B4B	
Packaging 3 - 30 - B4B	
Packaging 3 - 31 - B4B	
Packaging 3 - 32 - B4B	
Packaging 3 - 33 - B4B	
Packaging 3 - 34 - B4B	
Packaging 3 - 35 - B4B	
Packaging 3 - 36 - B4B	

140 QC 21 - SA	1 pcs	12/7/18	0.00 0.00	QC 21 - SA - 21	DAS 21
				QC 21 - SA - 70	APR 15 2019

Part Op **100** - (Small Fab) *** APPLY A 3/16" SEEM OF PLASTIC-WELD 2 ON TOTAL LENGTH OF PART ON EACH SIDE OF
 Descriptions: LIGHT, LET DRY FOR ONE HOUR*** PLASTIC-WELD 2 BATCH: _____ 1- Assemble as per Dwg
 D4635-042 2- Install No Smoking & Seat belt symbols 3-Install led lights 4- Install air valves 5-Install wiring harness
120 - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4635-143	Aft Ceiling Replacement Panel Assembly, LH	1 pcs (1 ea)	100-Small Fab - 1	5161373
D4646-1	Plenum Cap Assembly	1 pcs (1 ea)	100-Small Fab - 1	5138377
D4652-3	Mounting Nut	1 Ea (1 ea)	100-Small Fab - 1	5153919
D4652-5	Air Valve, 1.25 Id Disk Type	1 Ea (1 ea)	100-Small Fab - 1	5153916
D4655-1	Speaker	1 pcs (1 ea)	100-Small Fab - 1	5122224
D4708-9	Lanyard	1 pcs (1 ea)	100-Small Fab - 1	5001856
D4728-045	LH Cabin Speaker #3	1 pcs (1 ea)	100-Small Fab - 1	5018498
D4728-061	Cabin Lights Control Relay	1 pcs (1 ea)	100-Small Fab - 1	5018436
D4743-1	Speaker Grill	1 pcs (1 ea)	100-Small Fab - 1	5008278
MS21044-N08	Nut	4 Ea (4 ea)	100-Small Fab - 1	5005147
MS21919-WDG8	Clamp	3 Ea (3 ea)	100-Small Fab - 1	5005142
MS24693-BB51	Screw	4 Ea (4 ea)	100-Small Fab - 1	50341572
NAS1149DN832J	Washer	4 Ea (4 ea)	100-Small Fab - 1	5034111
PLT1.5M-M	Tie Wrap	3 Ea (3 ea)	100-Small Fab - 1	51129712

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D4635-143	1	0	0
	D4646-1	1	32	0
	D4652-3	1	202	0
	D4652-5	1	2	0
	D4655-1	1	23	0
	D4708-9	1	29	0
	D4728-045	1	11	0
	D4728-061	1	6	0
	D4743-1	1	23	0
	MS21044-N08	4	191	0
	MS21919-WDG8	3	133	0
	MS24693-BB51	4	685	0
	NAS1149DN832J	4	1,277	0
	PLT1.5M-M	3	2,032	0
Part Specifications				
Specifications could not be found.				

Plex 1/24/19 8:55 AM Dart.Hadley.Shannon



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D4635-043
Job Sheet 186132



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Job Qty: 1 ea

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Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/12/18

Job Tracking No:

Due Date: 12/7/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV F SHEETS 5,6 IPP Rev. A 12/08/09 New Issue DL IPP Rev B 12/11/08 Doc Release DL IPP Rev. C Dwg. Update 13/07/09 DL ver: DD IPP Rev D Dwg Update 13/12/09 DL Ipp Rev. E Dwg Update 14/01/09 DL IPP Rev. F Dwg. Update 15/01/27 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/7/18	12/7/18	0.00	0.00	Start Up Small Fab		
100	Small Fab	1 pcs	12/7/18	12/7/18	0.00	1.00	Small Fab		
120	QC	1 pcs	12/7/18	12/7/18	0.00	0.00	QC5		
130	Packaging	1 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3		
140	QC21-SA	1 Ea	12/7/18	12/7/18	0.00	0.00	QC21		

Part Op 100 - *** APPLY A 3/16" SEEM OF PLASTIC-WELD 2 ON TOTAL LENGTH OF PART ON EACH SIDE OF LIGHT, LET
Descriptions: DRY FOR ONE HOUR*** PLASTIC-WELD 2 BATCH: _____ 1- Assemble as per Dwg D4635-042 2-
Install No Smoking & Seat belt symbols 3-Install led lights 4- Install air valves 5-Install wiring harness

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4635-143	Aft Ceiling Replacement Panel Assembly, LH	1 Ea (1 ea)	90-Start up Operation	
D4646-1	Plenum Cap Assembly	1 Ea (1 ea)	90-Start up Operation	
D4652-3	Mounting Nut	1 Ea (1 ea)	90-Start up Operation	
D4652-5	Air Valve, 1.25 Id Disk Type	1 Ea (1 ea)	90-Start up Operation	
D4655-1	Speaker	1 Ea (1 ea)	90-Start up Operation	
D4708-9	Lanyard	1 Ea (1 ea)	90-Start up Operation	
D4728-045	LH Cabin Speaker #3	1 Ea (1 ea)	90-Start up Operation	
D4728-061	Cabin Lights Control Relay	1 Ea (1 ea)	90-Start up Operation	
D4743-1	Speaker Grill	1 Ea (1 ea)	90-Start up Operation	
MS21044-N08	Nut	4 Ea (4 ea)	90-Start up Operation	
MS21919-WDG8	Clamp	3 Ea (3 ea)	90-Start up Operation	
MS24693-BB51	Screw	4 Ea (4 ea)	90-Start up Operation	
NAS1149DN832J	Washer	4 Ea (4 ea)	90-Start up Operation	
PLT1.5M-M	Tie Wrap	3 Ea (3 ea)	90-Start up Operation	

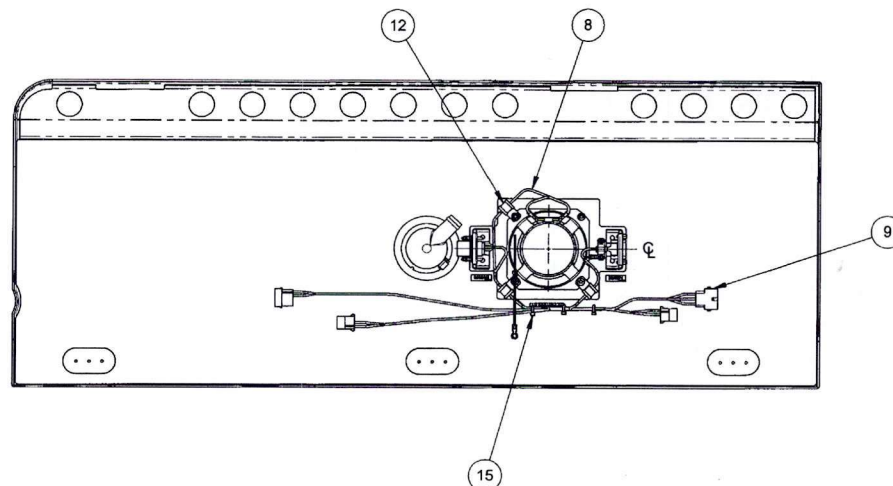
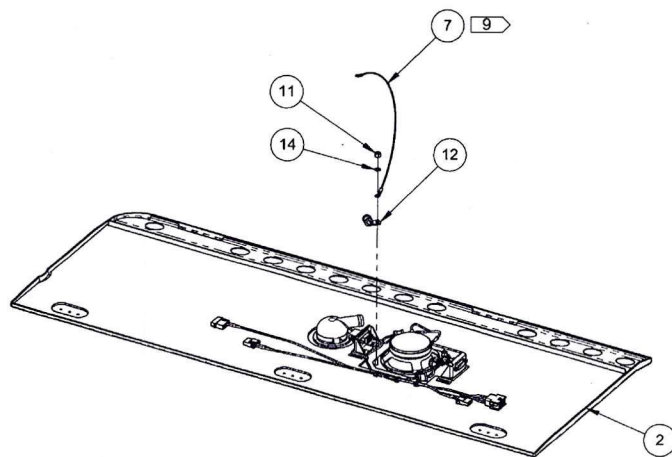
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4635-143	1	0	0
	D4646-1	1	1	0
	D4652-3	1	207	0
	D4652-5	1	11	0
	D4655-1	1	16	0
	D4708-9	1	40	0
	D4728-045	1	11	0
	D4728-061	1	7	0
	D4743-1	1	23	0
	MS21044-N08	4	228	0
	MS21919-WDG8	3	64	0
	MS24693-BB51	4	533	0
	NAS1149DN832J	4	578	0
	PLT1.5M-M	3	6	0

Part Specifications

Specifications could not be found.

Plex 11/12/18 10:58 AM dart.white.jesse



D4635-043 LH, AFT CEILING PANEL ASSY
AUXILIARY VIEW

RELEASED
2015 JAN 26 *q*

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	AK	DRAWING NO.	REV. F
MFG. APPR.	DL	D4635	SHEET 6 OF 18
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	OUTBOARD CEILING PANELS	NTS
DATE	14.11.28	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Container No: S162103



Part: D4635-043

Job No: 186132

Serial No/Batch: S162103

Revision: F

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 03/13/19